Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

Claims 1-61 (Canceled).

Claim 62 (Currently Amended): A tandem image forming device comprising: an intermediate image transfer body implemented as an inclined belt;

a plurality of image forming sections arranged side by side <u>and along the intermediate</u> <u>image transfer body</u>, and each comprising a developing device and a cleaning device arranged around an image carrier; and

at least one of nearby ones of said plurality of image forming sections having said cleaning device thereof positioned above overhanging at least a portion of said developing device of other a neighboring one of said image forming sections.

Claim 63 (Currently Amended): A method of arranging a plurality of image forming sections, each of which comprises a developing device and a cleaning device arranged around an image carrier, comprising:

implementing an intermediate image transfer body as an inclined belt;
arranging the plurality of image forming sections side by side in a tandem image
forming device and along the intermediate image transfer body; and

part of above the developing device of other another one of the image forming sections in one of nearby ones of said plurality of image forming sections.

Claim 64 (Previously Presented): An image forming apparatus comprising: an intermediate image transfer body implemented as an inclined belt; process cartridges arranged along the intermediate image transfer body; each of said process cartridges having a developing device and a cleaning device; and said developing device arranged above said cleaning device.

Claim 65 (Previously Presented): The apparatus as claimed in Claim 64, further comprising:

a fixing device arranged in a space of the image forming apparatus caused by the inclination of the belt.

Claim 66 (Previously Presented): The apparatus as claimed in Claim 65, wherein said fixing device comprises an endless belt and is configured to fix a toner image formed on a recording medium.

Claim 67 (Previously Presented): The apparatus as claimed in Claim 64, wherein said inclined belt comprises an elastic layer and a smooth coating layer covering a surface of said elastic layer.

Claim 68 (Previously Presented): The apparatus as claimed in Claim 67, wherein said elastic layer is not flexible in a circumferential direction of said intermediate image transfer

body, but is elastic at at least a surface thereof and subjected to a pressure by secondary transfer.

Claim 69 (Previously Presented) The apparatus as claimed in Claim 64, wherein said developing device comprises an agitating section and a developing section,

said agitating section being positioned at a lower level than the developing section with said cleaning device overlying said agitating section.

Claim 70 (Previously Presented): The apparatus as claimed in Clam 64, wherein said cleaning device comprises a cleaning blade and a fur brush.

Claim 71 (Previously Presented): The apparatus as claimed in Claim 70, wherein said cleaning device further comprises an electric field roller configured to apply a bias to said fur brush.

Claim 72 (Previously Presented): The apparatus as claimed in Claim 64, further comprising:

a plurality of image forming sections distributed above and below said intermediate image transfer body.

Claim 73 (Previously Presented): The apparatus as claimed in Claim 72, wherein said image forming sections each further comprises a primary image transfer device, a charger, and a drum.

Claim 74 (Previously Presented): The apparatus as claimed in Claim 64, further comprising:

a controller configured to output an emergency stop command when an error occurs.

Claim 75 (Previously Presented): The apparatus as claimed in clam 64, further comprising:

a sensor located on a sheet conveyance path and configured to sense a leading edge of a recording medium; and

a registration roller pair preceding an image transfer position configured to correct a skew of the recording medium.

Claim 76 (Previously Presented): The apparatus as claimed in Clam 64, further comprising:

a sensor located on a sheet conveyance path and configured to sense a leading edge of a recording medium fed by a feeding operation, which occurs at a preselected interval; and a registration roller pair preceding an image transfer position and configured to correct a skew of the recording medium.

Claim 77 (Previously Presented): The apparatus as claimed in Claim 64, further comprising:

a turning device configured to turn a recording medium in order to form a toner image on both sides of said recording medium.

Claim 78 (Currently Amended): A process cartridge removably mounted on an image forming apparatus, comprising:

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a developing device;

a cleaning device; and

said developing device being disposed above said cleaning device when said process cartridge is mounted on the image forming apparatus,

wherein said developing device comprises an agitating section and a developing section,

said agitating section being positioned at a lower level than the developing section with said cleaning device overlying said agitating section.

Claim 79 (Canceled)

Claim 80 (Previously Presented): The cartridge as claimed in Clam 78, wherein said cleaning device comprises a cleaning blade and a fur brush.

Claim 81 (Previously Presented): The cartridge as claimed in Claim 80, wherein said cleaning device further comprises an electric field roller configured to apply a bias to said fur brush.

Claim 82 (New): An image forming apparatus comprising:

a transfer body implemented as an inclined belt;

process cartridges arranged along the transfer body;

each of said process cartridges having a developing device and a cleaning device; and said developing device arranged above said cleaning device.

Claim 83 (New): An image forming apparatus comprising:

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a transfer body implemented as an inclined belt;

plural developing devices arranged along the transfer body; and

plural cleaning devices arranged along the transfer body,

wherein at least a part of one of said plural developing devices is arranged above an adjacent one of said cleaning devices.